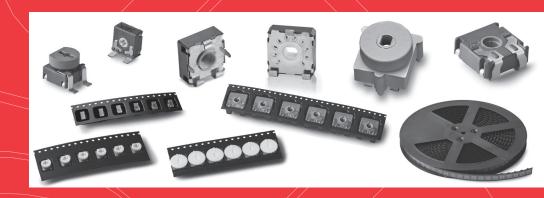
ACP Reflowable Potentiometers



Technical information



Aragonesa de Componentes Pasivos

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INTRODUCTION

ACP brand is worldwide recognized as a reliable and cost effective component manufacturer of SMD potentiometers. This catalogue describes the extended range we offer in this format on both, thick film carbon and cermet technologies. The majority of the standard and special features that the traditional THT (Through Hole Technology) series offer can be supplied also in SMD format. The potentiometers can be packed either in bulk, or Tape-n-Reel for automated assembly onto the PCB.

In addition to the SMD range, THT Pin in Paste options can also be available under demand, with the possibility to be Tape-n-Reel packed.

We welcome you to go through this catalogue to select the most adequate option to suit your needs. Please, contact our sales and technical support network for any assistance. If you do not find what you want, remember that we are specialized in building custom solutions.

Carbon and cermet technologies

ACP SMD potentiometers, like the traditional THT mount, can be manufactured using two different thick film technologies regarding the resistive element: carbon (6, 9 and 14 mm sizes) and cermet (9 and 14mm sizes).

Cermet is more robust and is recommended in high temperature and high power dissipation requirements. The nature of the resistive element and the plastic and metal materials, used in their configuration, are sturdy enough to go through the reflow process with no risk to get damaged.

For less demanding environment and power dissipation requirements, carbon element is the most common used technology. It is a very cost effective product, but on the other hand it is more sensitive to the reflow heat stress. Here is where our engineers propose materials and processes to make a carbon based potentiometer suitable for SMD.

HOW TO ORDER

Example: CA14DVSMD-T&R-10KA2020 LV10 DTF CY WT-14003

andard feature	es							
1	2	3	4	5	6		7	8
Series	Rotor ¹	Model	Pack.	Value ²	Taper	Tole CA Series	Tolerance CA Series CE Series	
■ CA6	D,M,N,X	HSMD VSMD VESMD VS5PIP	Bulk: Blank 13" reel: T&R 15" reel: T&R15	Lin(A) 100 ≤ Rn ≤ 5M Log (B) Alog (C)	Linear: A Log: B Alog: C Others: Special code	100 ≤ Rn ≤ 1M: ±25% 1M <rn≤ 5m<br="">±50%</rn≤>	N.A.	Standard, 1K cycles: Blank
■ CA9 / CE9	C,D,J,K,M,P,R,Y, KA*, MA*, MT* (*No detents possible)	HSMD; VSMD VSMDCY V7,5PIP V10PIP				100 ≤ Rn ≤ 100K ±30% 100K < Rn ≤ 1M: ±40% 1M < Rn ≤ 5M: ±50%	100 ≤ Rn ≤ 1M: ±20% 1M < Rn ≤ 5M ±30%	Others: LVXX
■ RS9	C,D,E,J,K,M, P,R,Y	V10PIP TP25 VR10; HS3,8 H5PIP TP25 H2,5 PIP TP25					N.A.	Standard, 25K-50K cycles LVXX
■ CA14 / CE14	B,D,E,F,G,K, M,N,P,T,X,Z			1K ≤ Ŕn ≤ 1M			100 ≤ Rn ≤ 1M: ±20% 1M < Rn ≤ 5M ±30%	Standard, 1K cycles: Blank Others: LVXX
■ RS14	D,F,N,T,Z	HSMD (on request)						Up to 1M cycles (please specify the cycles)
■ CS14	B,D*,E,F*,G,K, M,N*,P,T*,X,Z* (* only these rotors for LV>15K turns)	VSMD VSMDCY		Lin(A) 100 ≤ Rn ≤ 1M Log (B) Alog (C) 1K ≤ Rn ≤ 1M			N.A.	Standard, 15K turns: Blan Others: LVXX

	Extra featur	roc							Assembled	2000000ki	
	9 10			11	11 12 13 14 15			15	16		
	Track	Colle Detents	ector: Center. pins	Terminals	Housing	Rotor	Wiper	Linearity	Assembly	Ref #3	Color
■ CA6	Cut track, Initial: PCI Final: PCF	N.A.	N.A.					Standard, not controlled: Blank			
■■ CA9 / CE9	Pin in Paste: PIP Other track	Initial: DTI Central: DTC Final: DTF X detents: XDT				Standard color, Grey:	Position			Accessory reference	
■ RS9	features: Special code	N.A.		Standard, Brass: Blank	For other colors than	Blank For other colors than	Central: Blank Initial: Pl Final: PF Others:	not controlled:		-V0 (optional) T&R only on V style mount	Others, pls.
■■ CA14 / CE14	Cut track, Initial: PCI Final: PCF	Initial: DTI Central: DTC Final: DTF X detents: XDT	CY (see cell #3)	Optional. Steel: SH	standard: CJ - color	standard: RT - color For rotors N,T, Z of CS14: RSN	Special code Torque, Low torque: PGB	Blank Indep. X%: LNX% Absolute	WT	with 6030 6035 6037 9002 14003	check availability Color- HT (optional)
■ RS14	Other track features: Special code	N.A.				CS14: RSN		X%: LAX%			
■ CS14	N.A.	X detents: XDT									

¹ Rotor drawings, ² Standard ohmic values, ³ Accessory drawings : please refer to the General Catalogue at www.acptechnologies.com

Color chart, for rotor, housing and accessories HT

Grey	Neutral	Red	Blue
GS	IN	BO	A7

Color chart, for accessories (NO HT)

	Black NE	White	Red
-	NE	BA	RO

Note: Rotor and Housing are accourding to UL 94V0.

HT accessories are recommended, V0 versions under request.

Note: Should the potentiometers be submitted to double reflow, please provide details. We have version readily available for that.

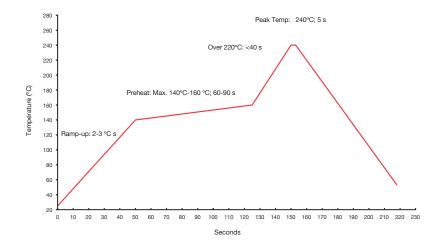
Reflow soldering

The first challenge that SMD potentiometers must overcome is the reflow soldering profile. Like every other component in this format, potentiometers must be able to withstand the severe heat stress experienced during that process. Our engineers have selected the most adequate metals, plastics and resistive elements to make sure that after that process the electrical and mechanical properties are kept to secure proper functioning in the application.

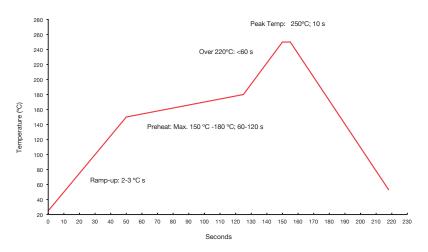
A compromise must always be found in order to secure good functional performance and good solder joints. Solder profiles are set by customer depending on the PCB layout and component density. To avoid damaging the components there are limits that every manufacturer establishes based on studies and tests. At ACP, we feature the SMD potentiometers according to the European Standard EN 60068-2-58. Based on the results obtained, we propose our recommended soldering profiles.

ACP recommended profiles

Carbon Potentiometers



Cermet potentiometers



	Pre-heating		Heating (abo	ve liquidous)	Peak		
	Temp (°C)	Time (sec)	Temp (°C)	Time (sec)	Temp (°C)	max. Time(sec)	
CA	140-160	60-90	Over 220	<40	240	5	
CE	150-180	60-120	Over 220	<60	250	10	

Value shift after reflow

The nature of polymer thick film (carbon) resistive elements is such that they are sensitive to temperatures above 150°C. In their manufacturing process the inks deposited on the different substrates are cured at high temperatures for a certain period of time in order to polymerize them and obtain a stabilized value.

You can imagine that submitting them during the reflow soldering process to temperatures of 240°C and higher, even for a few seconds, is a heat stress that may modify the polymer structure and originate a value shift. The value change that a carbon potentiometer may experience depends on the resistive value. This has a consequence, tight resistive tolerances on carbon potentiometers will suffer a shift that may result in real resistive values beyond the limits.

This effect is only present on the carbon resistive elements. Cermet Thick film based resistive tracks are very stable and the reflow process does not affect them at all, there are no value changes after that.

information t	able		CA		c	E	
		6	9	14	9	14	
Range of	Lin (A)		100Ω ≤ Rn ≤ 5MΩ		100Ω ≤ Rn ≤ 5MΩ		
esistanče value*	Log (B), Antilog (C)		1 KΩ ≤ Rn ≤ 1 MΩ		1 KΩ ≤ Rn ≤ 2M2Ω		
	Rn < 100Ω:		-			-	
Tolerance* 100Ω ≤ Rn ≤ 100KΩ		±25%	±3	0%	±2	0%	
1010101100	100K< Rn ≤ 1MΩ:	±25%	±4	0%	±2	0%	
	1MΩ < Rn ≤5MΩ:	±50%	±5	0%	±3	0%	
	Rn > 5MΩ:		-			-	
Varia	tion laws		Lin (A), Log (B), Antilog (C) *		Lin (A), Log (B), Antilog (C) *	
Residua	al resistance		Minimum value 2Ω			2Ω	
CRV - Contact Resi	stance Variation (dynamic)	≤ 3% Rn	≤ 3% Rn	≤ 3% Rn	≤ 3% Rn	≤ 3% Rn	
CRV - Contact Re	sistance Variation (static)	≤ 5% Rn	≤ 5% Rn	≤ 5% Rn	≤ 5% Rn	≤ 5% Rn	
laximum power	Lin (A)	at 50°C 0.10W	at 50°C 0.15W	at 50°C 0.25W	at 70°C 0.5W	at 70° C. 0.7W	
dissipation	Log (B),Antilog (C)	at 50°C 0.06W	at 50°C 0.10W	at 50°C 0.13W	at 70°C 0.20W	at 70° C. 0.30W	
	Lin (A)	100VDC	200VDC	250VDC	- 200VDC	250VDC	
aximum voltage	Log (B),Antilog (C)	60VDC	150VDC	200VDC	200VDC	200VDC	
Operating t	temperature*	-25°	C +70°C (+85°C on red	-40°C +90°C (+125°C on request)			
Temperature	100Ω ≤ Rn ≤ 10KΩ		+200/ -500 ppm		±100 ppm		
coefficient	10KΩ < Rn ≤ 5 MΩ		+200/ -1000 ppm		±100) ppm	
Resisti	ve element		Carbon technology		Cer	met	
Angle of rota	tion (mechanical)	235° ± 10°	240° ± 5°	265° ± 5°	240° ± 5°	265° ± 5°	
Angle of rot	ation (electrical)	215° ± 20°	220° ± 20°	245° ± 20°	220° ± 20°	245° ± 20°	
Wiper standar	d delivery position		50% ± 15°		50%	± 15°	
Max. s	top torque	4 Ncm	5 Ncm	10 Ncm	5 Ncm	10 Ncm	
Max. push	h/pull on rotor	9.8 N	40 N	50 N	40 N	50 N	
Wipe	er torque*	<2 Ncm	<2 Ncm	<2.5 Ncm	<2 Ncm	<2.5 Ncm	
Wiper torqu	ue with detents*	NA	<2.5 Ncm	<3.5 Ncm	<2.5 Ncm	<3.5 Ncm	
Mechanical life		1.000 cycles (Long life 10,000 cycles)					

 $^{^{\}star}$ Other (tapers, resistance value, operating temperature, wiper torque and mechanical life) please inquire.

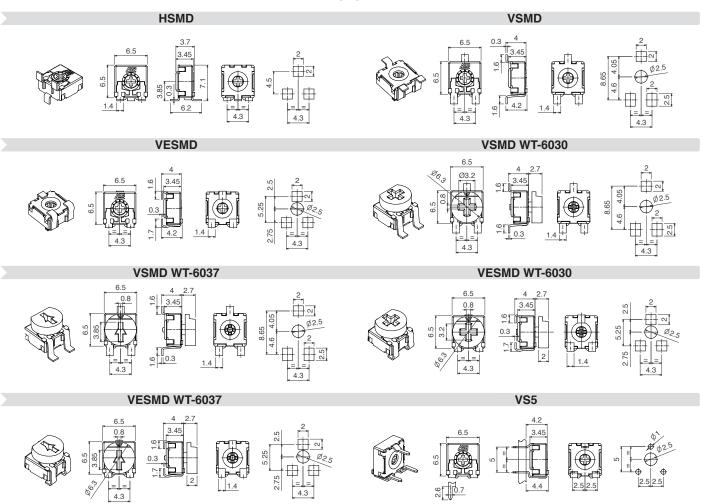
RS9 Through-hole and SMD	RS14	CS14
HS9 Through-hole and SIND	H514	US14

Range of	Lin (A)	$100\Omega \le Rn \le 1M\Omega$	Standard value is 10K*	$100\Omega \le Rn \le 1M\Omega$
resistance value*	Log (B),Antilog (C)	$1 \text{ K}\Omega \leq \text{Rn} \leq 1 \text{ M}\Omega$	-	$1 \text{ K}\Omega \leq \text{Rn} \leq 1 \text{ M}\Omega$
	Rn < 100Ω:	-	-	
Tolerance*	$100\Omega \le Rn \le 100K\Omega$	±30%	±3	0%
	100K< Rn ≤ 1MΩ:	±40%	-	±40%
	1MΩ < Rn ≤5MΩ:	±50%	-	±50%
	Rn > 5MΩ:	-	-	
Varia	ation laws	Lin (A). Other tapers available on request	Lin	(A) *
Residua	al resistance	Lin (A) ≤ $5*10-3*Rn$. Minimum value $2Ω$	Minimum value 2Ω	•
CRV - Contact Resi	istance Variation (dynamic)	Lin (A) Electrical Angle 220°±20° ≤ 3%Rn. *	≤ 3%	6 Rn
CRV - Contact Re	esistance Variation (static)	Lin (A) Electrical Angle 220°±20° ≤ 5%Rn. *	≤ 5%	6 Rn
Maximum power	Lin (A)	at 50°C 0.15W	at 50°C 0.15W	
dissipation	Log (B), Antilog (C)	at 50°C 0.10W		
	Lin (A)	200VDC	250VDC	
Maximum voltage	Log (B),Antilog (C)	150VDC		
Operating t	temperature*	-25°C +70°C (+85°C on request)	-25°C +85°C	-25°C +70°C, Special Version 120° C*
Temperature	$100\Omega \le Rn \le 10K\Omega$	+200/ -500 ppm	+200/ -5	00 ppm
coefficient	10KΩ < Rn ≤ 5MΩ	+200/ -1000 ppm	+200/ -10	000 ppm
Resisti	ive element	Carbon technology	Carbon te	chnology
Angle of rota	ation (mechanical)	240° ± 5°	265° ± 5°	360°
Angle of rot	tation (electrical)	220° ± 20°	245° ± 20°	330° ± 20°
Wiper standar	rd delivery position	50% ± 15°	50%	± 15°
Max. s	stop torque	5 Ncm	10 Ncm	-
Max. pusl	h/pull on rotor	40 N	50 N	35 N / 50 N
Wipe	er torque*	<2 Ncm	<1.5 Ncm	15.000 turns <2.5 Nom, >15.000 turns <1.5Nom
Wiper torqu	ue with detents*	NA	NA	<3.5 Ncm
Mechanical life		Standard: between 25.000 and 50.000cycles. Long life: up to 200.000cycles *	100,000 cycles. Up to 1.000.000 cycles	15.000 turns. Up to 1.000.000 turns

 $^{{}^{\}star}\!\text{Other (tapers, resistance value, operating temperature, wiper torque and mechanical life) please inquire.}$

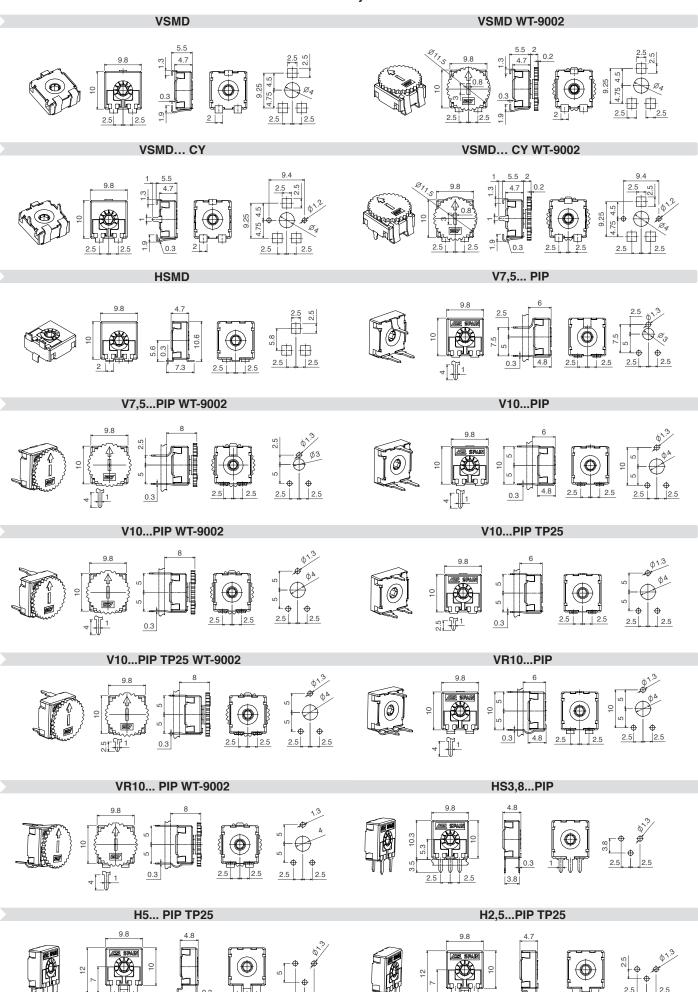
Rotors can be chosen according to customer specifications; the rotors shown here are examples, please refer to the General Catalogue at www.acptechnologies.com

CA6

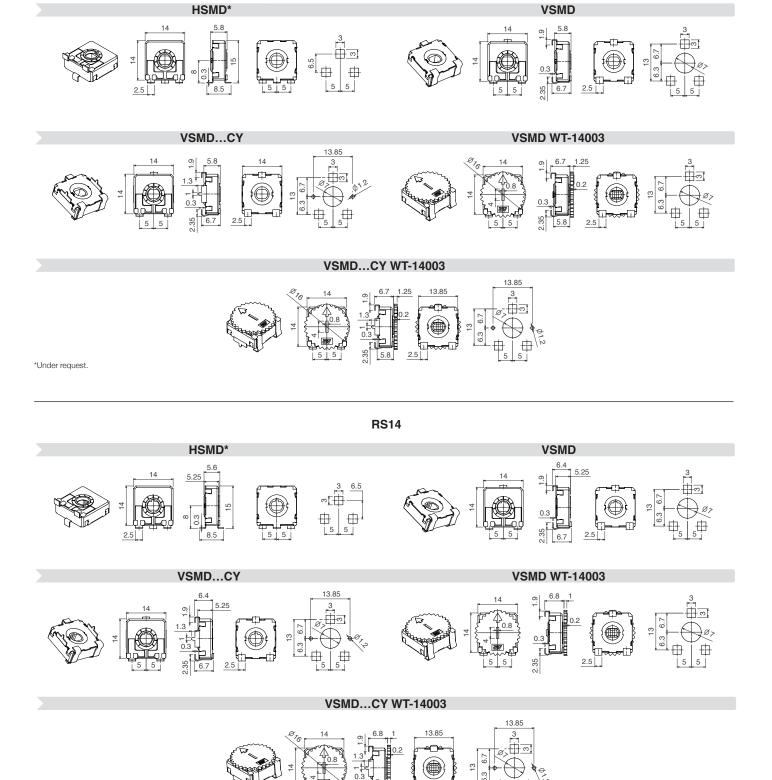


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CA9-CE9 y RS9



CA14-CE14



*Under request.

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VSMD VSMD...CY

VSMD WT-14003 VSMD...CY WT-14003

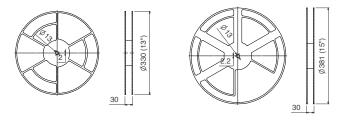
2.5

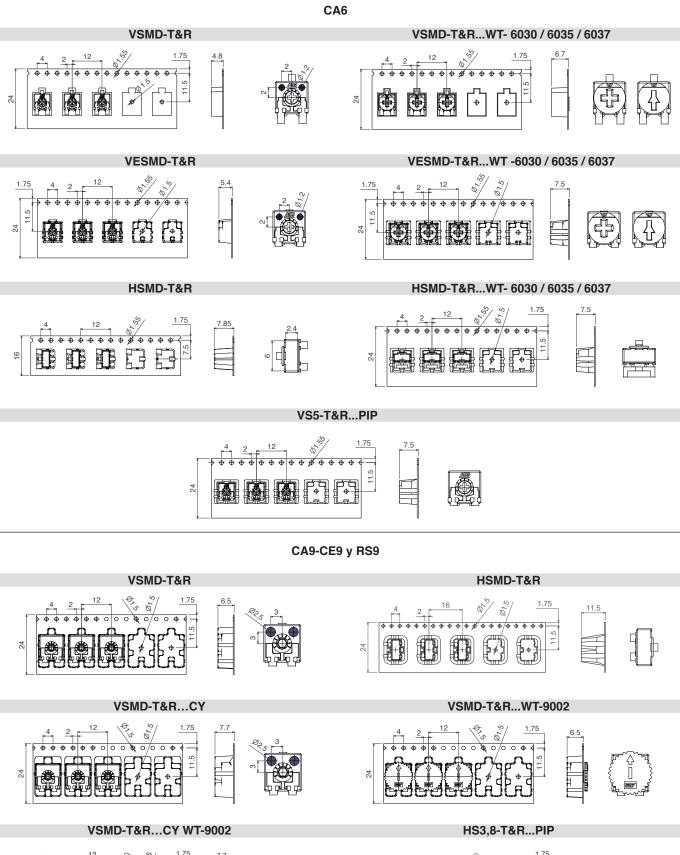
Packaging options T&R drawings

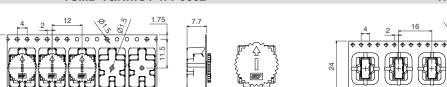
									14mm Series			
SMD			6mm Series CA6			9mm Series CA9-CE9 / RS9			CA14-CE14 / RS14 / CS14		CA14-CE14 / RS14	
	Accessory	Qty	VSMD	VESMD	HSMD	VSMD	VSMDCY	HSMD	VSMD	VSMDCY	HSMD	
13" Reel (Standard), with 24mm	None, only	pcs/reel	1.200	1.000	750	900	750	350	500	350	Under	
	potentiometers	MOQ	4.800	5.000	4.500	4.500	4.500	4.900	5.000	4.900	Request	
	With Knob		Knob types 6030, 6035, 6037							Knob type 14003		
width tape		pcs/reel	750	700	700	700	550	Under	450	350	Under	
		MOQ	5.250	4.900	4.900	4.900	4.950	Request	4.950	4.900	Request	
	None, only	pcs/reel	1.700	1.500	1.000	1.250	1.000	475	800	500	Under	
15" Reel,	potentiometers	MOQ	5.100	4.500	5.000	5.000	5.000	4.750	4.800	5.000	Request	
with 24mm width tape			Knob ty	/pes 6030, 603	5, 6037				Knob type 14003			
width tape	With Knob	pcs/reel	1.100	1.000	1.000	950	800	Under	750	450	Under	
		VIIITIOD	MOQ	5.500	5.000	5.000	4.750	4.800	Request	4.500	4.950	Request

	PIP		6mm Series CA6	9mm Series CA9-CE9 / RS9						
	Accessory	Qty	VS5	H2,5TP25	H5 TP25	HS3,8	V7,5	V10	V10TP25	VR10
	None, only potentiometers	pcs/reel	900	250	250	250	250	250	250	250
13" Reel (Standard), with 24mm width tape		MOQ	4.500	5.000	5.000	5.000	5.000	5.000	5.000	5.000
	With Knob			Knob type 9002						
		pcs/reel		250	250	250	250	250	250	250
		MOQ		5.000	5.000	5.000	5.000	5.000	5.000	5.000
	None, only	pcs/reel	1.200	350	350	350	400	400	400	400
15" Reel,	potentiometers	MOQ	4.800	5.100	5.100	5.100	4.800	4.800	4.800	4.800
with 24mm width tape							Knob type 9002)		
widti tape	With Knob	pcs/reel		350	350	350	400	400	400	400
		MOQ		5.100	5.100	5.100	4.800	4.800	4.800	4.800

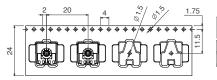
T&R13" y T&R15"



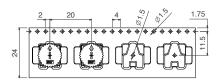




V7,5-T&R...PIP V7,5-T&R... PIP WT-9002





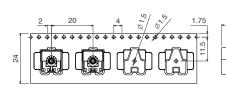




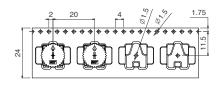


V10-T&R...PIP

V10-T&R...PIP WT-9002





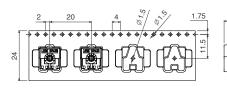




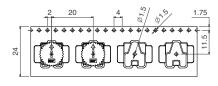


V10-T&R...PIP TP25

V10-T&R...PIP TP25 WT-9002





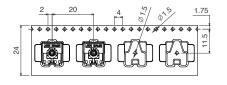




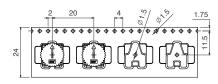


VR10-T&R...PIP

VR10-T&R...PIP WT-9002





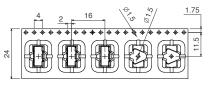






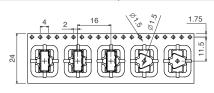
H5-T&R...PIP TP25

H2,5-T&R... PIP TP25









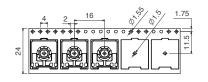




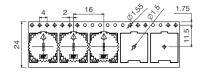
CA14-CE14

VSMD-T&R

VSMD-T&R...WT-14003



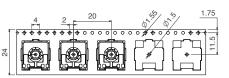




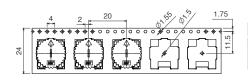


VSMD-T&R...CY

VSMD-T&R...CY WT-14003





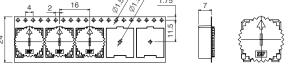






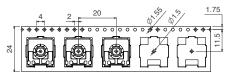
RS14

VSMD-T&R...WT-14003 VSMD-T&R

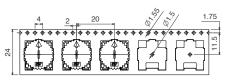












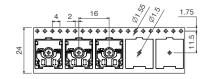


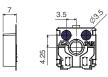


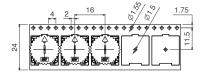
CS14

VSMD-T&R

VSMD-T&R... WT-14003





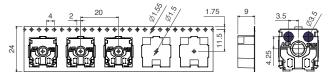


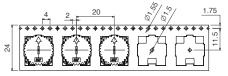




VSMD-T&R...CY

VSMD-T&R...CY WT-14003









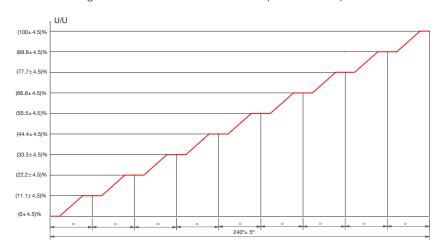
ACP's patented detent (DT) feature is especially suitable for control applications where the end user will turn a knob inserted in the potentiometer. Detents add a click feeling to the turning of the potentiometer and a control of the angle position of the wiper, assuring a particular output value.

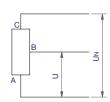
The standard configuration is an even distribution of the detents along the mechanical angle. Hence, the output value obtained in each detent is proportional to the angle turned from the initial position, within the tolerance limits of the corresponding taper: linear, log, antilog, cut track or special.

Our patented design with two wipers has improved the performance of these potentiometers, giving them more stable electrical parameters, improved reliability and Contact Resistance Variation (CRV) and narrower tolerances for detent positioning. Detents can be light or strong, or even a combination of different feelings is possible.

Applications of the detents are, 1) just to provide a haptic "click" feeling along the travel of the potentiometer or 2) in addition to that, to secure a non-overlapping output of contiguous positions. The table below describes the maximum number of detents offered for both options.

One common example is a potentiometer with detents and matching non-overlapping voltage values in specific angular positions used to feed in a voltage value to a microcontroller. Examples of 10 DT potentiometer matched with 10 flat zones electrical curve on a CA9/CE9.









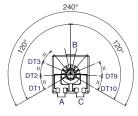


TABLE OF DETENT OPTIONS

Model	Mechanical angle	Electrical angle	Detents for feeling	Detents for feeling Detents with silver zones, non-overlapping		Wiper torque with DTs	Mechanical life	
CA6	235°	215°	-	-	5	-	-	
CA9	240°	220°	1,2,3,4,5,6,7,8,9,10 max.:20 evenly distributed	≤10 positions with different voltage values	10	≤2,5Ncm		
CE9	240°	220°	1,2,3,4,5,6,7,8,9,10 max.:20 evenly distributed	≤10 positions with different voltage values	10	≤2,5Ncm	Standard 1.000 cycles. Up to	
CA14	265°	245°	1,3,4,5,6,7,8,9,10,13,14,17, 22,27max.: 38 evenly distributed	≤14 positions with different voltage values	14	≤3,5Ncm	10.000 cycles are available	
CE14	265°	245°	1,3,4,5,6,7,8,9,10,13,14,17, 22,27max.: 38 evenly distributed	≤11 positions with different voltage values	11	≤3,5Ncm		
RS9	240°	220°	-	-	10	-	Standard 25K-50K cycles.	
RS14	265°	245°	-	-	14	-	-	
CS14*	360°	330°	maximum: 50 detents evenly distributed	≤17 positions with different voltage values	17	≤3,5Ncm	Up to 1.000.000 phase, inquiry.	

^{*} External customer detents: ACP recommends to avoid the dead area use, for external detents. Please, use the electrical angle (330°) in order to avoid wrong configurations.



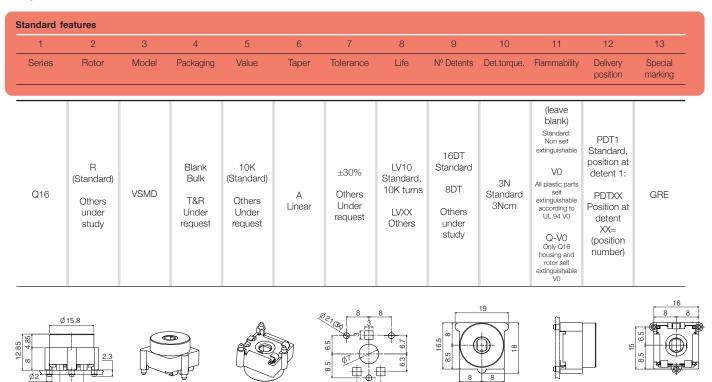
SMD Rotary Potentiometer Switch

Q16 is a particular application of the CS14 product family when robust and precise detents are required. This ACP patented design consists of a 16x15mm. rectangular shape external housing with a built-in detent mechanism, fitted on a CS14 V potentiometer.

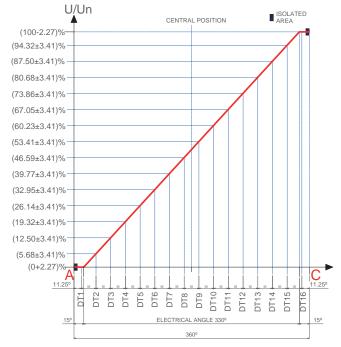
This Rotary Potentiometer Switch in SMD version is the ideal alternative to Absolute Encoders and Rotary Switches for control applications like Program Selector Switches in White Goods, where robust click feeling is required along the full circumference: Washing Machines, Dishwashers, Dryers, Electrical Ovens etc., Controls in other Appliances like Ranges, Microwave Ovens, Kitchen Robots, etc., and HVAC in Automotive: Air Flow Distribution Switch, Temperature Setting and Fan Speed Selection.

How to order

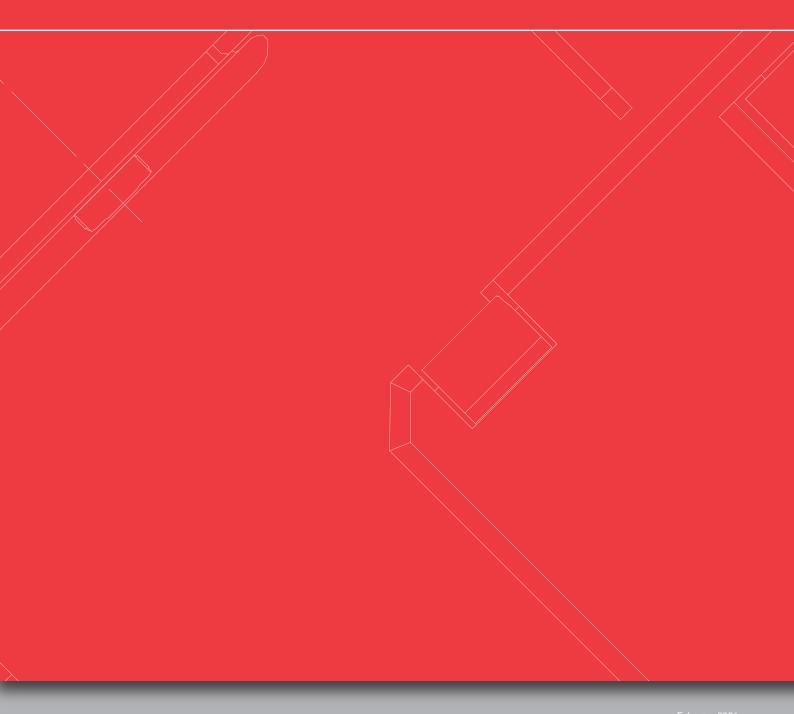
Example: Q16RVSMD-10KA3030 LV10 16DT 3N PDT1



The CS14 core potentiometer has a linear taper that provides the voltage ratios indicated at each detent shown in the graph. Non overlapping voltage between contiguous positions is guaranteed.



DETENT	VALUE
1	(0+2.27)% Un
2	(5.68±3.41)% Un
3	(12.50±3.41)% Un
4	(19.32±3.41)% Un
5	(26.14±3.41)% Un
6	(32.95±3.41)% Un
7	(39.77±3.41)% Un
8	(46.59±3.41)% Un
9	(53.41±3.41)% Un
10	(60.23±3.41)% Un
11	(67.05±3.41)% Un
12	(73.86±3.41)% Un
13	(80.68±3.41)% Un
14	(87.50±3.41)% Un
15	(94.32±3.41)% Un
16	(100-2.27)% Un





Aragonesa de Componentes Pasivos, S.A.



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