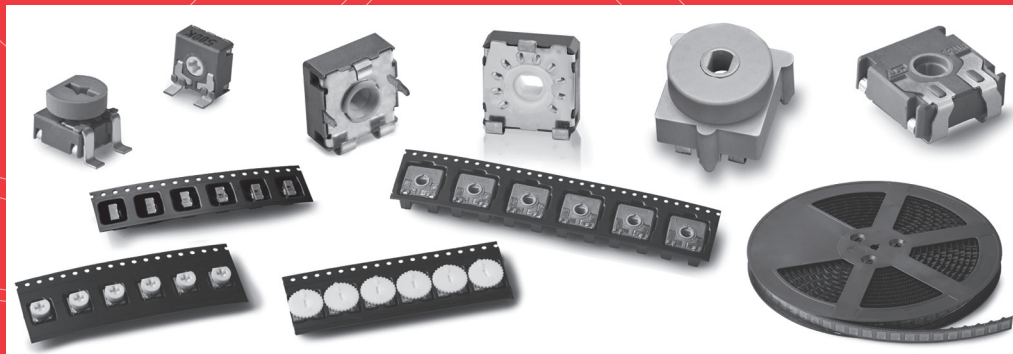


ACP Reflowable Potentiometers



Technical information



Aragonesa de Componentes Pasivos

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INTRODUCTION

ACP brand is worldwide recognized as a reliable and cost effective component manufacturer of SMD potentiometers. This catalogue describes the extended range we offer in this format on both, thick film carbon and cermet technologies. The majority of the standard and special features that the traditional THT (Through Hole Technology) series offer can be supplied also in SMD format. The potentiometers can be packed either in bulk, or Tape-n-Reel for automated assembly onto the PCB.

In addition to the SMD range, THT Pin in Paste options can also be available under demand, with the possibility to be Tape-n-Reel packed.

We welcome you to go through this catalogue to select the most adequate option to suit your needs. Please, contact our sales and technical support network for any assistance. If you do not find what you want, remember that we are specialized in building custom solutions.

Carbon and cermet technologies

ACP SMD potentiometers, like the traditional THT mount, can be manufactured using two different thick film technologies regarding the resistive element: carbon (6, 9 and 14 mm sizes) and cermet (9 and 14mm sizes).

Cermet is more robust and is recommended in high temperature and high power dissipation requirements. The nature of the resistive element and the plastic and metal materials, used in their configuration, are sturdy enough to go through the reflow process with no risk to get damaged.

For less demanding environment and power dissipation requirements, carbon element is the most common used technology. It is a very cost effective product, but on the other hand it is more sensitive to the reflow heat stress. Here is where our engineers propose materials and processes to make a carbon based potentiometer suitable for SMD.

HOW TO ORDER

Example: CA14DVSMD-T&R-10KA2020 LV10 DTF CY WT-14003

Standard features

1	2	3	4	5	6	7	8
Series	Rotor ¹	Model	Pack.	Value ²	Taper	Tolerance CA Series CE Series	Life
■ CA6	D,M,N,X	HSMD VSMD VESMD VS5...PIP				100 ≤ Rn ≤ 1M: ±25% 1M < Rn ≤ 5M ±50%	Standard, 1K cycles: Blank Others: LVXX
■ CA9 / CE9	C,D,J,K,M,PR,Y, KA*, MA*, MT* (*No detents possible)	HSMD; VSMD VSMD...CY V7,5...PIP V10...PIP V10...PIP TP25 VR10: HS3.8 H5...PIP TP25 H2,5... PIP TP25		Lin(A) 100 ≤ Rn ≤ 5M	Linear: A Log: B Alog: C	100 ≤ Rn ≤ 1M: ±20% 1M < Rn ≤ 5M ±30%	Standard, 25K-50K cycles: LVXX Others: LVXX
■ RS9	C,D,E,J,K,M, P,R,Y		Bulk: Blank 13" reel: T&R	Log (B) Alog (C) 1K ≤ Rn ≤ 1M	Others: Special code	100 ≤ Rn ≤ 100K ±30% 100K < Rn ≤ 1M: ±40% 1M < Rn ≤ 5M: ±50%	Standard, 1K cycles: Blank Others: LVXX
■ CA14 / CE14	B,D,E,F,G,K, M,N,P,T,X,Z	HSMD (on request)	15" reel: T&R15			100 ≤ Rn ≤ 1M: ±20% 1M < Rn ≤ 5M ±30%	Standard, 1K cycles: Blank Others: LVXX
■ RS14	D,F,N,T,Z						Up to 1M cycles (please specify the cycles)
■ CS14	B,D*,E,F*,G,K, M,N*,P,T*,X,Z* (* only these rotors for LV>15K turns)	VSMD VSMD...CY		Lin(A) 100 ≤ Rn ≤ 1M Log (B) Alog (C) 1K ≤ Rn ≤ 1M		N.A.	Standard, 15K turns: Blank Others: LVXX

Extra features

Assembled accessory

9	10	11	12	13	14	15	16
Track	Collector: Detents Center. pins	Terminals	Housing	Rotor	Wiper	Linearity	Assembly Ref # ³ Color

■ CA6	Cut track, Initial: PCI Final: PCF	N.A.	N.A.	Standard, Brass: Blank Optional. Steel: SH	For other colors than standard: CJ - color	Standard color, Grey: Blank For other colors than standard: RT - color For rotors N,T, Z of CS14: RSN	Position Central: Blank Initial: PI Final: PF Others: Special code Torque, Low torque: PGB	Standard, not controlled: Blank	WT	Accessory reference -V0 (optional) T&R only on V style mount with 6030 6035 6037 9002 14003	Standard color Neutral: -IN Others, pls. check availability Color- HT (optional)
■ CA9 / CE9	Pin in Paste: PIP Other track features: Special code	Initial: DTI Central: DTC Final: DTF X detents: XDT	CY (see cell #3)					Standard, not controlled: Blank Indep. X%: LNx% Absolute X%: LAX%			
■ RS9	N.A.										
■ CA14 / CE14	Cut track, Initial: PCI Final: PCF Other track features: Special code	Initial: DTI Central: DTC Final: DTF X detents: XDT									
■ RS14	N.A.										
■ CS14	N.A.	X detents: XDT									

¹ Rotor drawings, ² Standard ohmic values, ³ Accessory drawings : please refer to the General Catalogue at www.acpttechnologies.com

Color chart, for rotor, housing and accessories HT

Grey	Neutral	Red	Blue
GS	IN	RO	AZ

Color chart, for accessories (NO HT)

Black	White	Red
NE	BA	RO

Note: Rotor and Housing are according to UL 94V0.
HT accessories are recommended, V0 versions under request.

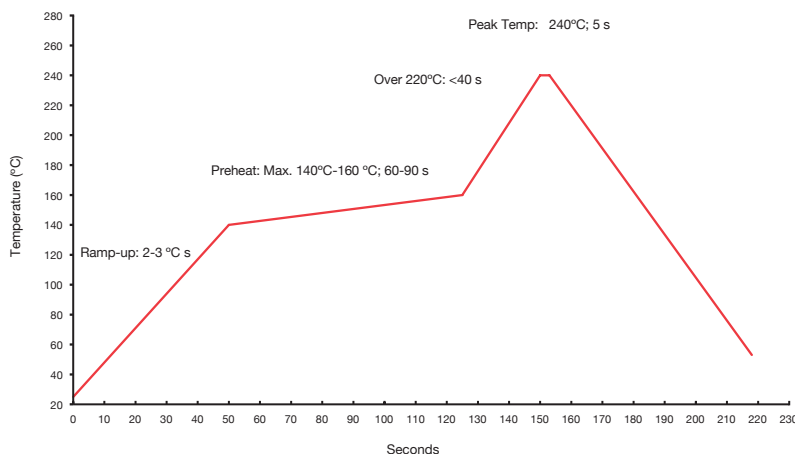
Note: Should the potentiometers be submitted to double reflow, please provide details. We have version readily available for that.

The first challenge that SMD potentiometers must overcome is the reflow soldering profile. Like every other component in this format, potentiometers must be able to withstand the severe heat stress experienced during that process. Our engineers have selected the most adequate metals, plastics and resistive elements to make sure that after that process the electrical and mechanical properties are kept to secure proper functioning in the application.

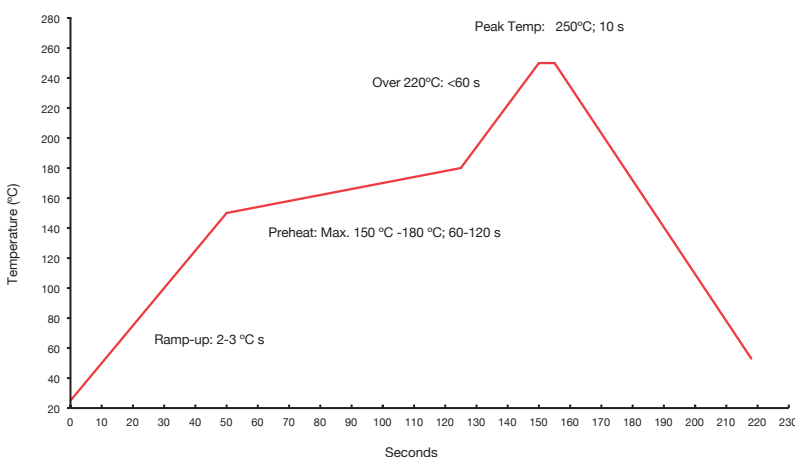
A compromise must always be found in order to secure good functional performance and good solder joints. Solder profiles are set by customer depending on the PCB layout and component density. To avoid damaging the components there are limits that every manufacturer establishes based on studies and tests. At ACP, we feature the SMD potentiometers according to the European Standard EN 60068-2-58. Based on the results obtained, we propose our recommended soldering profiles.

ACP recommended profiles

Carbon Potentiometers



Cermet potentiometers



	Pre-heating		Heating (above liquidous)		Peak	
	Temp (°C)	Time (sec)	Temp (°C)	Time (sec)	Temp (°C)	max. Time(sec)
CA	140-160	60-90	Over 220	<40	240	5
CE	150-180	60-120	Over 220	<60	250	10

Value shift after reflow

The nature of polymer thick film (carbon) resistive elements is such that they are sensitive to temperatures above 150°C. In their manufacturing process the inks deposited on the different substrates are cured at high temperatures for a certain period of time in order to polymerize them and obtain a stabilized value.

You can imagine that submitting them during the reflow soldering process to temperatures of 240°C and higher, even for a few seconds, is a heat stress that may modify the polymer structure and originate a value shift. The value change that a carbon potentiometer may experience depends on the resistive value. This has a consequence, tight resistive tolerances on carbon potentiometers will suffer a shift that may result in real resistive values beyond the limits.

This effect is only present on the carbon resistive elements. Cermet Thick film based resistive tracks are very stable and the reflow process does not affect them at all, there are no value changes after that.

		CA			CE	
		6	9	14	9	14
Range of resistance value*	Lin (A)	$100\Omega \leq R_n \leq 5M\Omega$			$100\Omega \leq R_n \leq 5M\Omega$	
	Log (B),Antilog (C)	$1 K\Omega \leq R_n \leq 1 M\Omega$			$1 K\Omega \leq R_n \leq 2M2\Omega$	
Tolerance*	$R_n < 100\Omega$:	-			-	
	$100\Omega \leq R_n \leq 100K\Omega$	$\pm 25\%$	$\pm 30\%$		$\pm 20\%$	
	$100K < R_n \leq 1M\Omega$:	$\pm 25\%$	$\pm 40\%$		$\pm 20\%$	
	$1M\Omega < R_n \leq 5M\Omega$:	$\pm 50\%$	$\pm 50\%$		$\pm 30\%$	
	$R_n > 5M\Omega$:	-			-	
Variation laws		Lin (A), Log (B), Antilog (C) *			Lin (A), Log (B), Antilog (C) *	
Residual resistance		Minimum value 2Ω			$\leq 2\Omega$	
CRV - Contact Resistance Variation (dynamic)		$\leq 3\% R_n$	$\leq 3\% R_n$	$\leq 3\% R_n$	$\leq 3\% R_n$	$\leq 3\% R_n$
CRV - Contact Resistance Variation (static)		$\leq 5\% R_n$	$\leq 5\% R_n$	$\leq 5\% R_n$	$\leq 5\% R_n$	$\leq 5\% R_n$
Maximum power dissipation	Lin (A)	at $50^\circ C$ 0.10W	at $50^\circ C$ 0.15W	at $50^\circ C$ 0.25W	at $70^\circ C$ 0.5W	at $70^\circ C$ 0.7W
	Log (B),Antilog (C)	at $50^\circ C$ 0.06W	at $50^\circ C$ 0.10W	at $50^\circ C$ 0.13W	at $70^\circ C$ 0.20W	at $70^\circ C$ 0.30W
Maximum voltage	Lin (A)	100VDC	200VDC	250VDC	200VDC	250VDC
	Log (B),Antilog (C)	60VDC	150VDC	200VDC		200VDC
Operating temperature*		$-25^\circ C \dots +70^\circ C$ (+ $85^\circ C$ on request)			$-40^\circ C \dots +90^\circ C$ (+ $125^\circ C$ on request)	
Temperature coefficient	$100\Omega \leq R_n \leq 10K\Omega$	$+200/-500$ ppm			± 100 ppm	
	$10K\Omega < R_n \leq 5M\Omega$	$+200/-1000$ ppm			± 100 ppm	
Resistive element		Carbon technology			Cermet	
Angle of rotation (mechanical)		$235^\circ \pm 10^\circ$	$240^\circ \pm 5^\circ$	$265^\circ \pm 5^\circ$	$240^\circ \pm 5^\circ$	$265^\circ \pm 5^\circ$
Angle of rotation (electrical)		$215^\circ \pm 20^\circ$	$220^\circ \pm 20^\circ$	$245^\circ \pm 20^\circ$	$220^\circ \pm 20^\circ$	$245^\circ \pm 20^\circ$
Wiper standard delivery position		$50\% \pm 15^\circ$			$50\% \pm 15^\circ$	
Max. stop torque		4 Ncm	5 Ncm	10 Ncm	5 Ncm	10 Ncm
Max. push/pull on rotor		9.8 N	40 N	50 N	40 N	50 N
Wiper torque*		< 2 Ncm	< 2 Ncm	< 2.5 Ncm	< 2 Ncm	< 2.5 Ncm
Wiper torque with detents*		NA	< 2.5 Ncm	< 3.5 Ncm	< 2.5 Ncm	< 3.5 Ncm
Mechanical life		1.000 cycles (Long life 10,000 cycles)				

*Other (tapers, resistance value, operating temperature, wiper torque and mechanical life) please inquire.

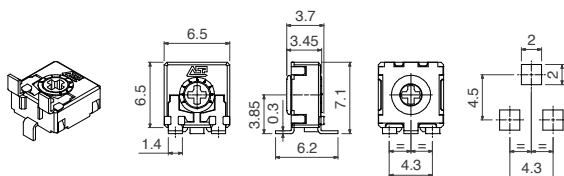
		RS9 Through-hole and SMD	RS14	CS14
Range of resistance value*	Lin (A)	$100\Omega \leq R_n \leq 1M\Omega$	Standard value is 10K*	$100\Omega \leq R_n \leq 1M\Omega$
	Log (B),Antilog (C)	$1 K\Omega \leq R_n \leq 1 M\Omega$	-	$1 K\Omega \leq R_n \leq 1 M\Omega$
Tolerance*	$R_n < 100\Omega$:	-	-	-
	$100\Omega \leq R_n \leq 100K\Omega$	$\pm 30\%$	$\pm 30\%$	
	$100K < R_n \leq 1M\Omega$:	$\pm 40\%$	-	$\pm 40\%$
	$1M\Omega < R_n \leq 5M\Omega$:	$\pm 50\%$	-	$\pm 50\%$
	$R_n > 5M\Omega$:	-	-	-
Variation laws		Lin (A). Other tapers available on request	Lin (A) *	
Residual resistance		Lin (A) $\leq 5 \cdot 10^{-3} R_n$. Minimum value 2Ω	Minimum value 2Ω	
CRV - Contact Resistance Variation (dynamic)		Lin (A) Electrical Angle $220^\circ \pm 20^\circ \leq 3\% R_n$. *	$\leq 3\% R_n$	
CRV - Contact Resistance Variation (static)		Lin (A) Electrical Angle $220^\circ \pm 20^\circ \leq 5\% R_n$. *	$\leq 5\% R_n$	
Maximum power dissipation	Lin (A)	at $50^\circ C$ 0.15W	at $50^\circ C$ 0.15W	
	Log (B),Antilog (C)	at $50^\circ C$ 0.10W	-	
Maximum voltage	Lin (A)	200VDC	250VDC	
	Log (B),Antilog (C)	150VDC	-	
Operating temperature*		$-25^\circ C \dots +70^\circ C$ (+ $85^\circ C$ on request)	$-25^\circ C \dots +85^\circ C$	$-25^\circ C \dots +70^\circ C$, Special Version $120^\circ C$ *
Temperature coefficient	$100\Omega \leq R_n \leq 10K\Omega$	$+200/-500$ ppm	$+200/-500$ ppm	
	$10K\Omega < R_n \leq 5M\Omega$	$+200/-1000$ ppm	$+200/-1000$ ppm	
Resistive element		Carbon technology	Carbon technology	
Angle of rotation (mechanical)		$240^\circ \pm 5^\circ$	$265^\circ \pm 5^\circ$	360°
Angle of rotation (electrical)		$220^\circ \pm 20^\circ$	$245^\circ \pm 20^\circ$	$330^\circ \pm 20^\circ$
Wiper standard delivery position		$50\% \pm 15^\circ$	$50\% \pm 15^\circ$	
Max. stop torque		5 Ncm	10 Ncm	-
Max. push/pull on rotor		40 N	50 N	35 N / 50 N
Wiper torque*		< 2 Ncm	< 1.5 Ncm	15,000 turns < 2.5 Ncm, >15,000 turns < 1.5 Ncm
Wiper torque with detents*		NA	NA	< 3.5 Ncm
Mechanical life		Standard: between 25,000 and 50,000 cycles. Long life: up to 200,000 cycles *	100,000 cycles. Up to 1,000,000 cycles	15,000 turns. Up to 1,000,000 turns

*Other (tapers, resistance value, operating temperature, wiper torque and mechanical life) please inquire.

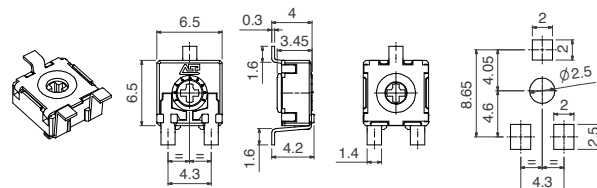
Rotors can be chosen according to customer specifications; the rotors shown here are examples, please refer to the General Catalogue at www.acpttechnologies.com

CA6

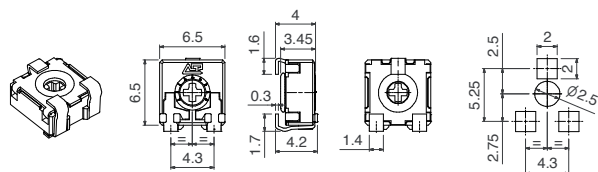
HSMD



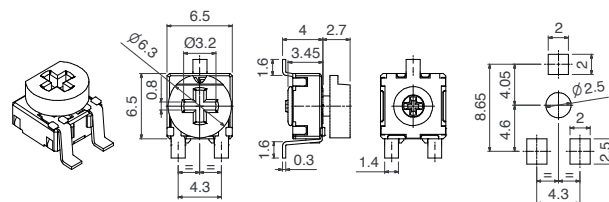
VSMD



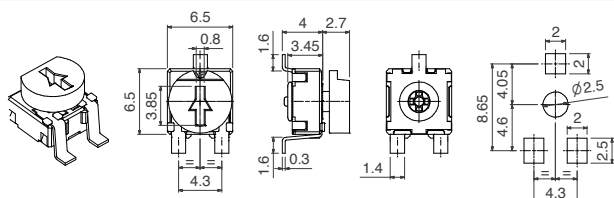
VESMD



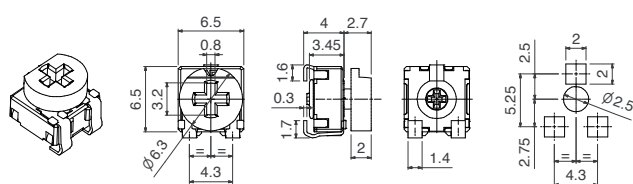
VSMD WT-6030



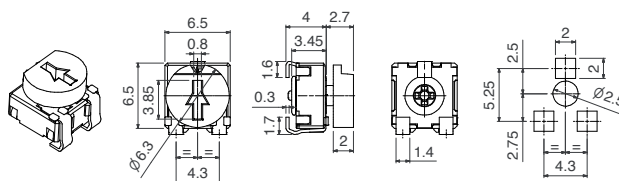
VSMD WT-6037



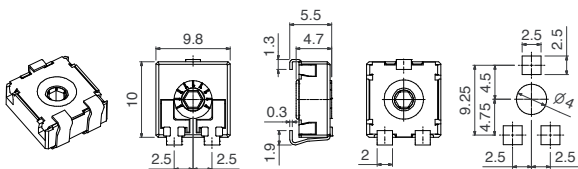
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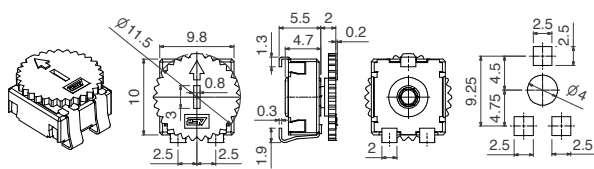
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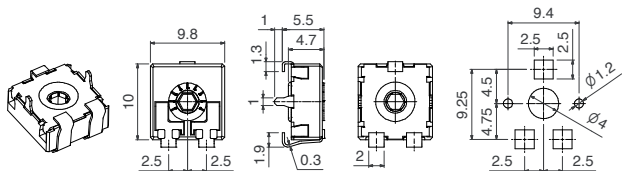
VSMD



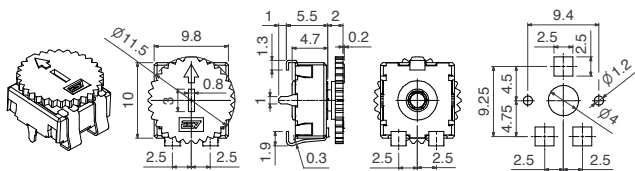
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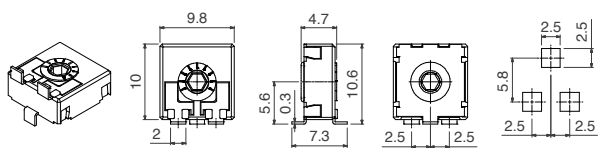
VSMD... CY



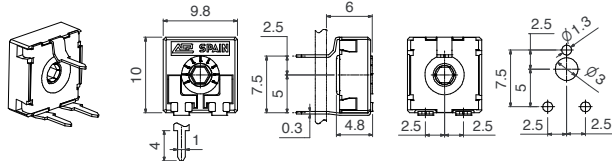
VSMD... CY WT-9002



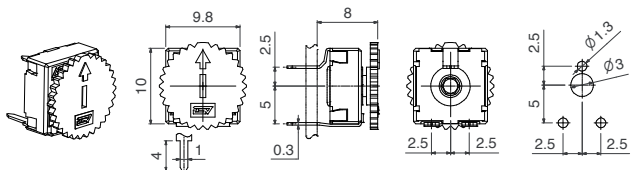
HSMD



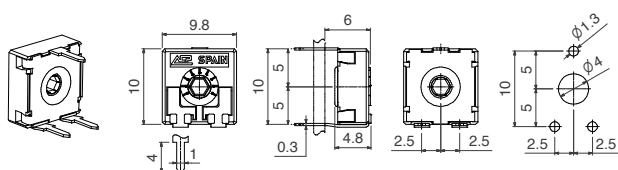
V7.5... PIP



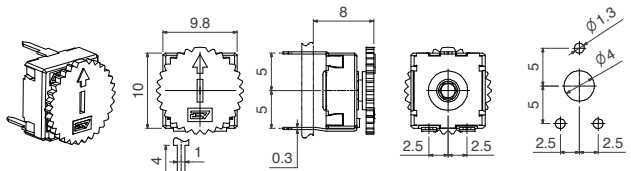
V7.5...PIP WT-9002



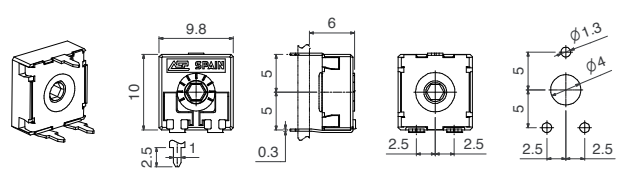
V10...PIP



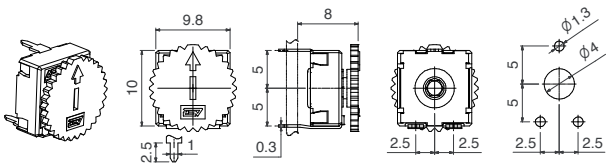
V10...PIP WT-9002



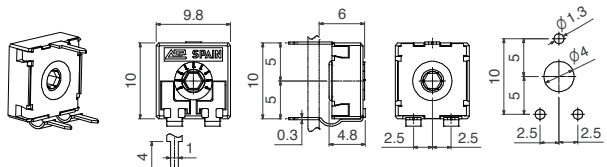
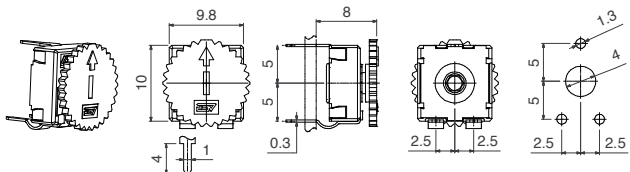
V10...PIP TP25



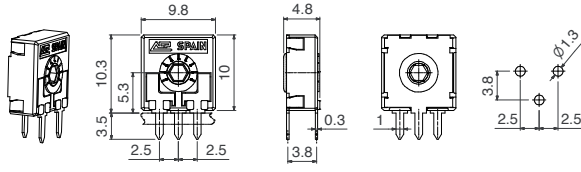
V10...PIP TP25 WT-9002



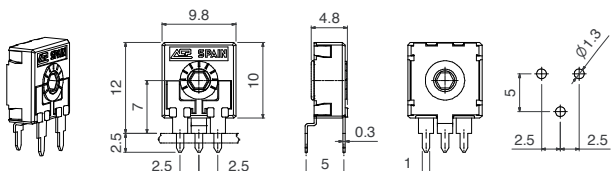
VR10...PIP

**VR10... PIP WT-9002**

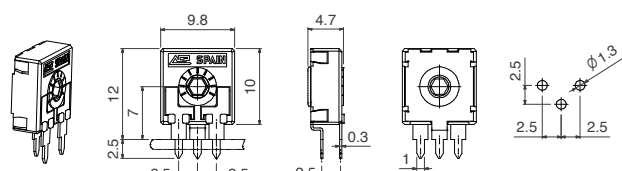
HS3.8...PIP



H5... PIP TP25

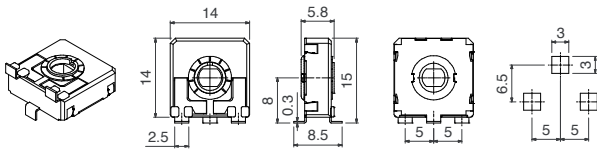


H2.5...PIP TP25

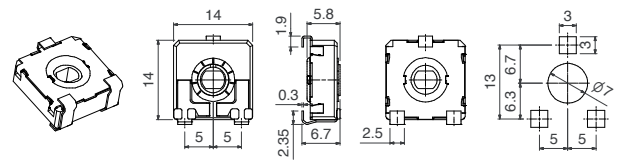


CA14-CE14

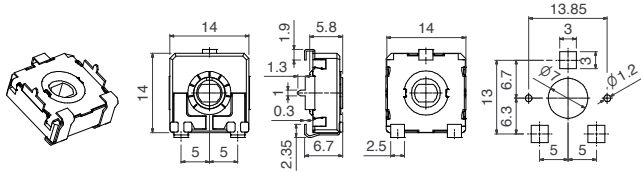
HSMD*



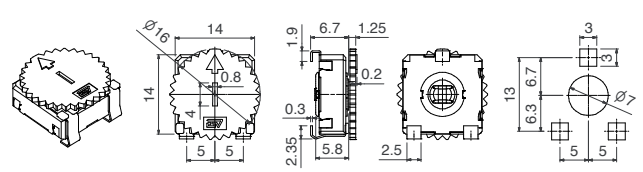
VSMD



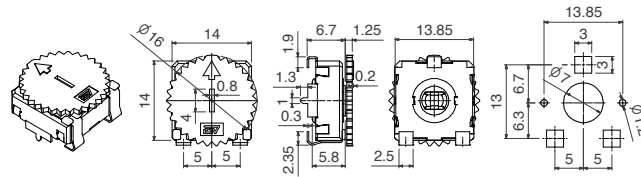
VSMD...CY



VSMD WT-14003



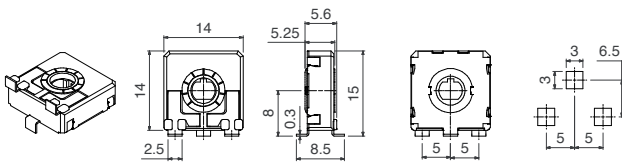
VSMD...CY WT-14003



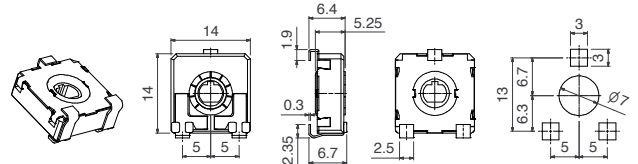
*Under request.

RS14

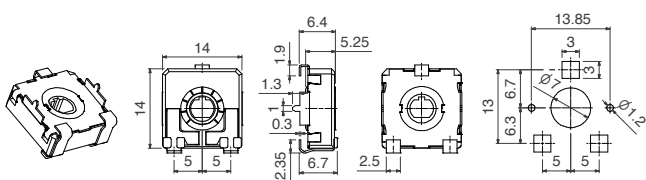
HSMD*



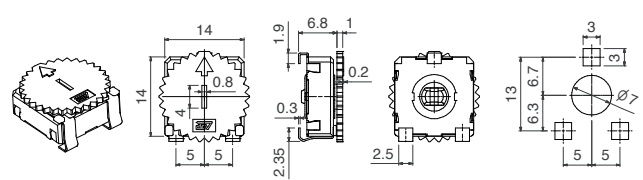
VSMD



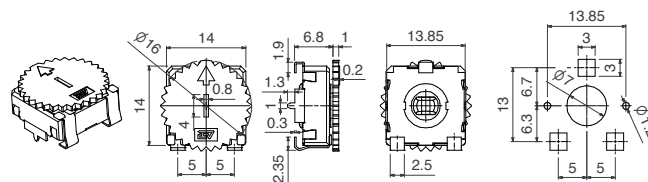
VSMD...CY



VSMD WT-14003

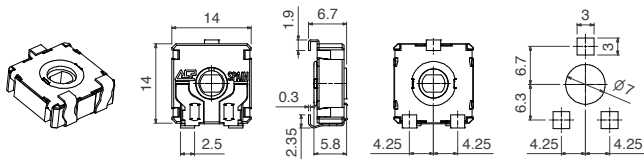


VSMD...CY WT-14003

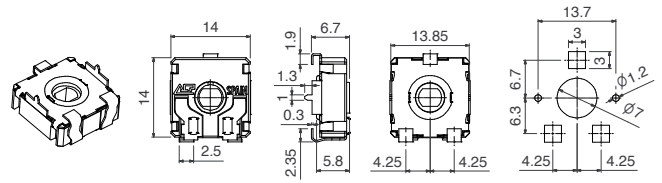


*Under request.

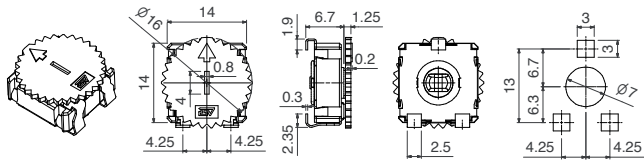
VSMD



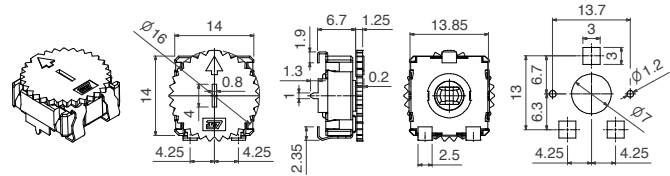
VSMD...CY



VSMD WT-14003



VSMD...CY WT-14003



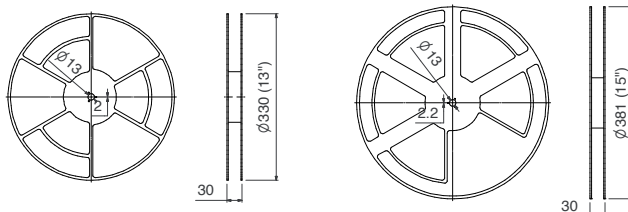
SMD

	Accessory	Qty	6mm Series CA6			9mm Series CA9-CE9 / RS9			14mm Series CA14-CE14 / RS14 / CS14		
			VSMD	VESMD	HSMD	VSMD	VSMD...CY	HSMD	VSMD	VSMD...CY	HSMD
13" Reel (Standard), with 24mm width tape	None, only potentiometers	pcs/reel	1.200	1.000	750	900	750	350	500	350	Under Request
		MOQ	4.800	5.000	4.500	4.500	4.500	4.900	5.000	4.900	
	With Knob		Knob types 6030, 6035, 6037						Knob type 14003		
		pcs/reel	750	700	700	700	550	Under Request	450	350	Under Request
		MOQ	5.250	4.900	4.900	4.900	4.950		4.950	4.900	
		15" Reel, with 24mm width tape	None, only potentiometers	pcs/reel	1.700	1.500	1.000	1.250	1.000	475	800
MOQ	5.100			4.500	5.000	5.000	5.000	4.750	4.800	5.000	
With Knob			Knob types 6030, 6035, 6037						Knob type 14003		
	pcs/reel		1.100	1.000	1.000	950	800	Under Request	750	450	Under Request
	MOQ		5.500	5.000	5.000	4.750	4.800		4.500	4.950	

PIP

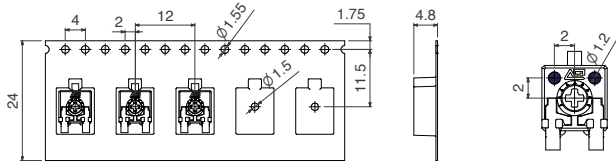
	Accessory	Qty	9mm Series CA9-CE9 / RS9					
			H2,5...TP25	H5... TP25	HS3,8	V7,5	V10	V10...TP25
13" Reel (Standard), with 24mm width tape	None, only potentiometers	pcs/reel	250	250	250	250	250	250
		MOQ	5.000	5.000	5.000	5.000	5.000	5.000
	With Knob		Knob type 9002					
		pcs/reel	250	250	250	250	250	250
15" Reel, with 24mm width tape	None, only potentiometers	pcs/reel	5.000	5.000	5.000	5.000	5.000	5.000
		MOQ	350	350	350	400	400	400
	With Knob		5.100	5.100	5.100	4.800	4.800	4.800
			Knob type 9002					
		pcs/reel	350	350	350	400	400	400
		MOQ	5.100	5.100	5.100	4.800	4.800	4.800

T&R13" y T&R15"

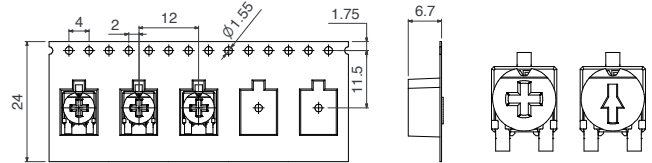


CA6

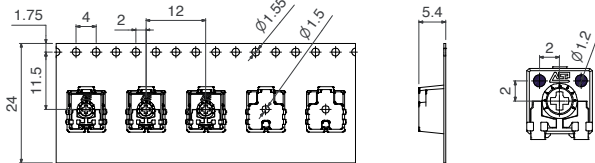
VSMD-T&R



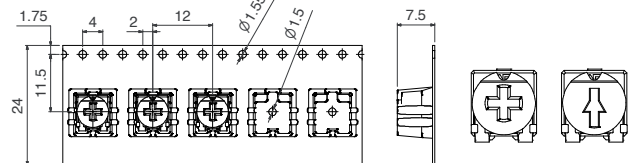
VSMD-T&R...WT- 6030 / 6035 / 6037



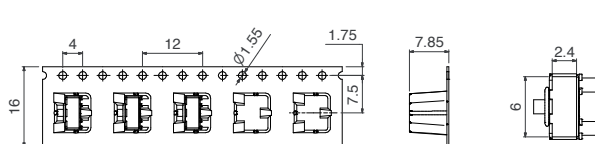
VESMD-T&R



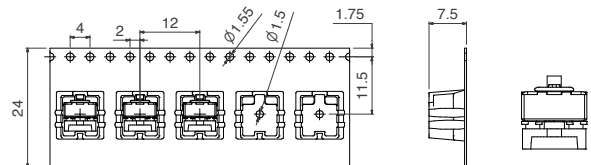
VESMD-T&R...WT- 6030 / 6035 / 6037



HSMD-T&R

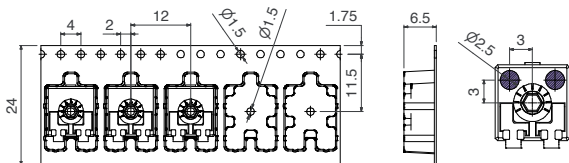


HSMD-T&R...WT- 6030 / 6035 / 6037

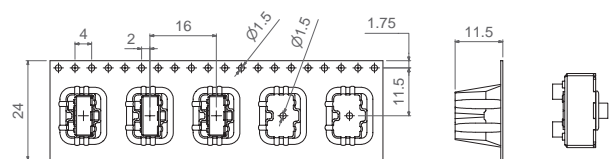


CA9-CE9 y RS9

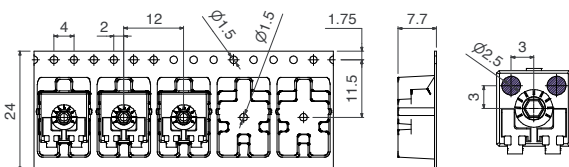
VSMD-T&R



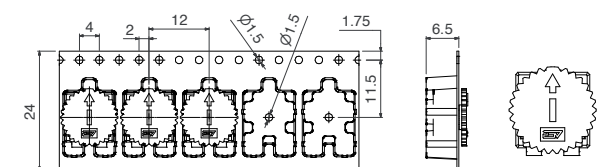
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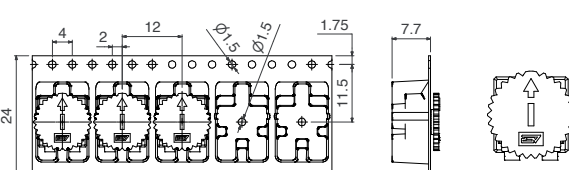
VSMD-T&R...CY



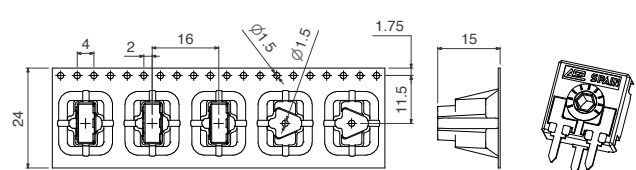
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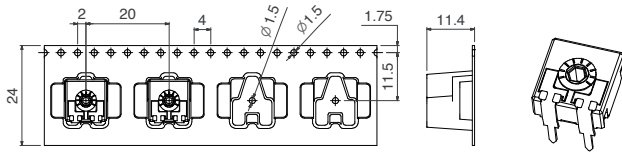
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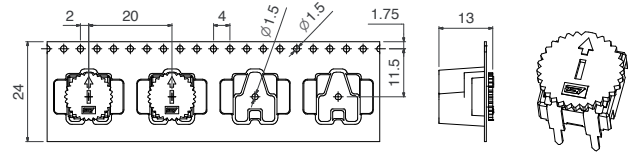
HS3,8-T&R...PIP



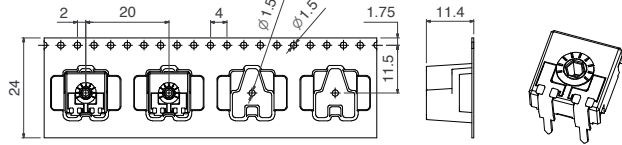
V7,5-T&R...PIP



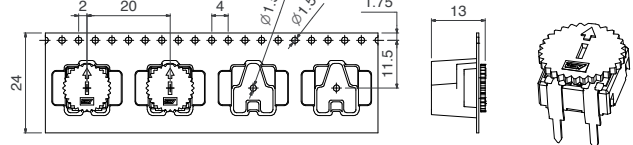
V7,5-T&R... PIP WT-9002



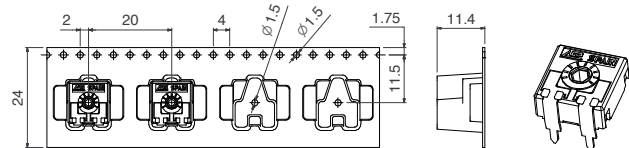
V10-T&R...PIP



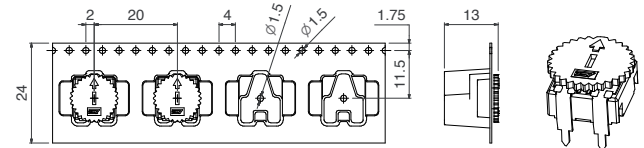
V10-T&R...PIP WT-9002



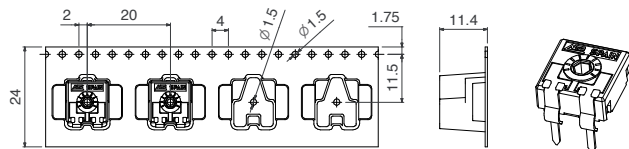
V10-T&R...PIP TP25



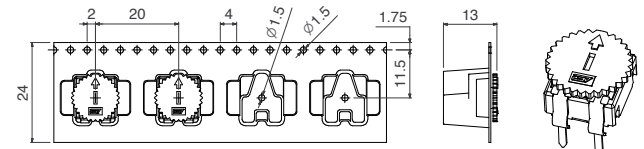
V10-T&R...PIP TP25 WT-9002



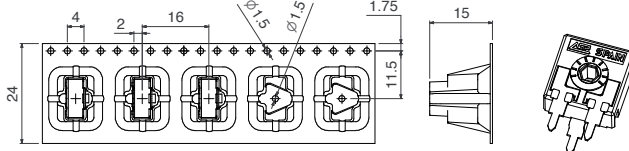
VR10-T&R...PIP



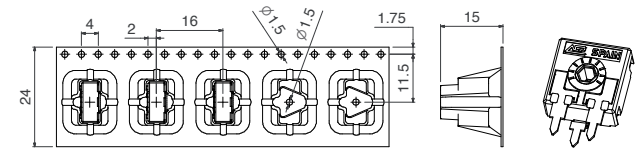
VR10-T&R...PIP WT-9002



H5-T&R...PIP TP25

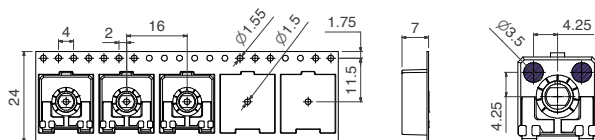


H2,5-T&R... PIP TP25

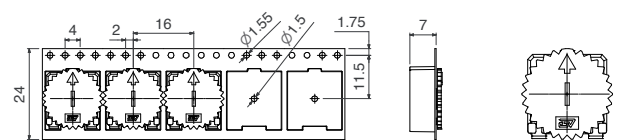


CA14-CE14

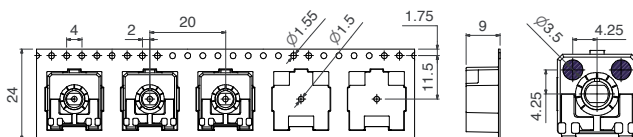
VSMD-T&R



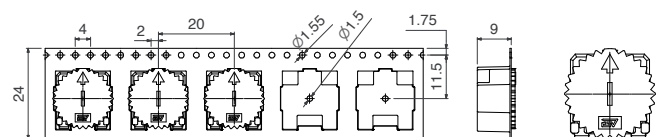
VSMD-T&R...WT-14003



VSMD-T&R...CY

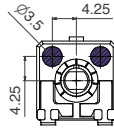
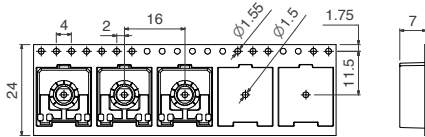


VSMD-T&R...CY WT-14003

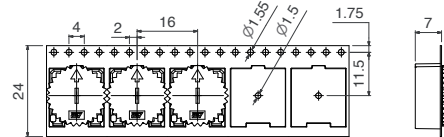


RS14

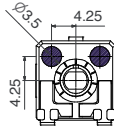
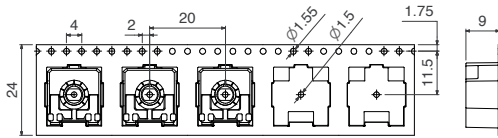
VSMD-T&R



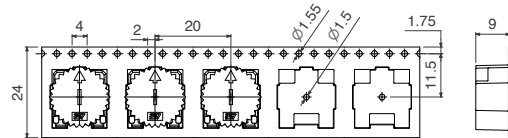
VSMD-T&R...WT-14003



VSMD-T&R...CY

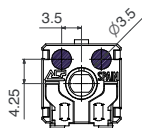
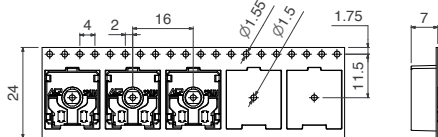


VSMD-T&R...CY WT-14003

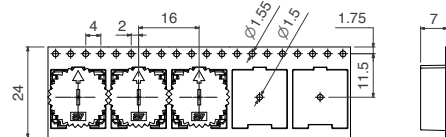


CS14

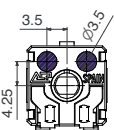
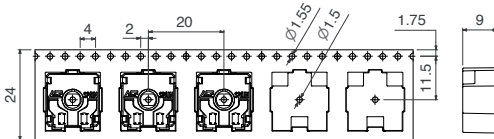
VSMD-T&R



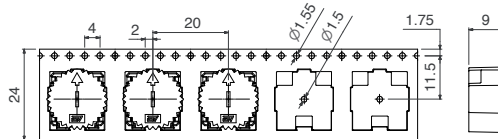
VSMD-T&R... WT-14003



VSMD-T&R...CY



VSMD-T&R...CY WT-14003



ACP's patented detent (DT) feature is especially suitable for control applications where the end user will turn a knob inserted in the potentiometer. Detents add a click feeling to the turning of the potentiometer and a control of the angle position of the wiper, assuring a particular output value.

The standard configuration is an even distribution of the detents along the mechanical angle. Hence, the output value obtained in each detent is proportional to the angle turned from the initial position, within the tolerance limits of the corresponding taper: linear, log, antilog, cut track or special.

Our patented design with two wipers has improved the performance of these potentiometers, giving them more stable electrical parameters, improved reliability and Contact Resistance Variation (CRV) and narrower tolerances for detent positioning. Detents can be light or strong, or even a combination of different feelings is possible.

Applications of the detents are, 1) just to provide a haptic “click” feeling along the travel of the potentiometer or 2) in addition to that, to secure a non-overlapping output of contiguous positions. The table below describes the maximum number of detents offered for both options.

One common example is a potentiometer with detents and matching non-overlapping voltage values in specific angular positions used to feed in a voltage value to a microcontroller. Examples of 10 DT potentiometer matched with 10 flat zones electrical curve on a CA9/CE9.

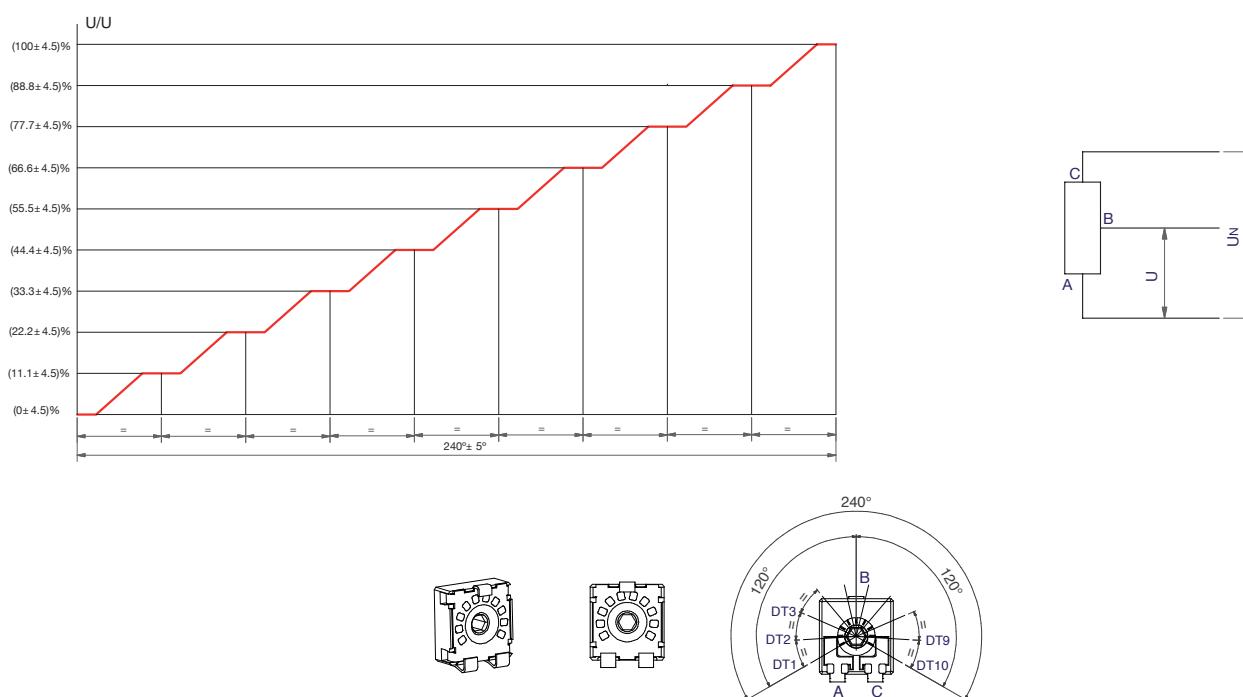


TABLE OF DETENT OPTIONS

Model	Mechanical angle	Electrical angle	Detents for feeling	Detents with silver zones, non-overlapping	Maximum silver zones	Wiper torque with DTs	Mechanical life
CA6	235°	215°	-	-	5	-	-
CA9	240°	220°	1,2,3,4,5,6,7,8,9,10... max.:20 evenly distributed	≤10 positions with different voltage values	10	≤2,5Ncm	Standard 1.000 cycles. Up to 10.000 cycles are available
CE9	240°	220°	1,2,3,4,5,6,7,8,9,10... max.:20 evenly distributed	≤10 positions with different voltage values	10	≤2,5Ncm	
CA14	265°	245°	1,3,4,5,6,7,8,9,10,13,14,17,22,27...max.: 38 evenly distributed	≤14 positions with different voltage values	14	≤3,5Ncm	
CE14	265°	245°	1,3,4,5,6,7,8,9,10,13,14,17,22,27...max.: 38 evenly distributed	≤11 positions with different voltage values	11	≤3,5Ncm	
RS9	240°	220°	-	-	10	-	Standard, 25K-50K cycles:
RS14	265°	245°	-	-	14	-	Up to 1M cycles (please specify the cycles)
CS14*	360°	330°	maximum: 50 detents evenly distributed	≤17 positions with different voltage values	17	≤3,5Ncm	Standard, 15K turns

* External customer detents: ACP recommends to avoid the dead area use, for external detents. Please, use the electrical angle (330°) in order to avoid wrong configurations.

SMD Rotary Potentiometer Switch

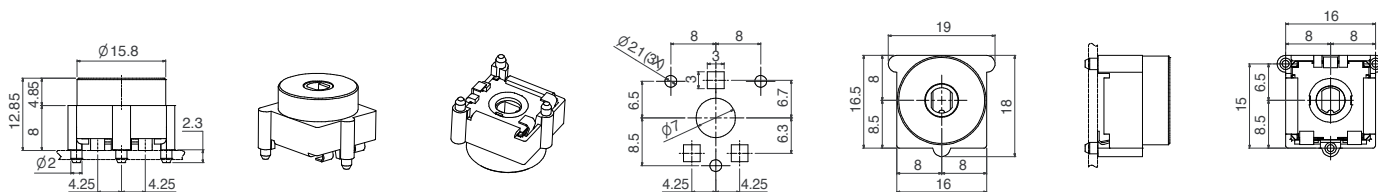
This Rotary Potentiometer Switch in SMD version is the ideal alternative to Absolute Encoders and Rotary Switches for control applications like Program Selector Switches in White Goods, where robust click feeling is required along the full circumference: Washing Machines, Dishwashers, Dryers, Electrical Ovens etc., Controls in other Appliances like Ranges, Microwave Ovens, Kitchen Robots, etc., and HVAC in Automotive: Air Flow Distribution Switch, Temperature Setting and Fan Speed Selection.

How to order

Example: Q16RVSMD-10KA3030 LV10 16DT 3N PDT1

Standard features

1	2	3	4	5	6	7	8	9	10	11	12	13
Series	Rotor	Model	Packaging	Value	Taper	Tolerance	Life	N° Detents	Det.torque.	Flammability	Delivery position	Special marking
Q16	R (Standard) Others under study	VSMD	Blank Bulk T&R Under request	10K (Standard) Others Under request	A Linear	±30% Others Under request	LV10 Standard, 10K turns LVXX Others	16DT Standard 8DT Others under study	3N Standard 3Ncm	(leave blank) Standard: Non self extinguishable V0 All plastic parts self extinguishable according to UL 94 V0 Q-V0 Only Q16 housing and rotor self extinguishable V0	PDT1 Standard, position at detent 1: PDTXX Position at detent XX= (position number)	GRE



The graph illustrates the normalized voltage U/U_n as a function of the electrical angle 330° for a 12-pulse rectifier. The y-axis represents the normalized voltage, ranging from $(0+2.27)\%$ to $(100-2.27)\%$ in increments of $6.25 \pm 3.41\%$. The x-axis represents the electrical angle, ranging from 11.25° to 11.25° (representing a full cycle) in increments of 11.25° . The graph shows a red line representing the average voltage and a shaded area representing the ripple. The ripple is labeled as 'ISOLATED AREA'. The central position is marked at 360° .

Electrical Angle (330°)	Normalized Voltage U/U_n
11.25° (DT1)	$(0+2.27)\%$
22.5° (DT2)	$(5.68 \pm 3.41)\%$
33.75° (DT3)	$(12.50 \pm 3.41)\%$
45° (DT4)	$(19.32 \pm 3.41)\%$
56.25° (DT5)	$(26.14 \pm 3.41)\%$
67.5° (DT6)	$(32.95 \pm 3.41)\%$
78.75° (DT7)	$(39.77 \pm 3.41)\%$
90° (DT8)	$(46.59 \pm 3.41)\%$
101.25° (DT9)	$(53.41 \pm 3.41)\%$
112.5° (DT10)	$(60.23 \pm 3.41)\%$
123.75° (DT11)	$(67.05 \pm 3.41)\%$
135° (DT12)	$(73.86 \pm 3.41)\%$
146.25° (DT13)	$(80.68 \pm 3.41)\%$
157.5° (DT14)	$(87.50 \pm 3.41)\%$
168.75° (DT15)	$(94.32 \pm 3.41)\%$
180° (DT16)	$(100-2.27)\%$

DETENT	VALUE
1	(0+2.27)% Un
2	(5.68±3.41)% Un
3	(12.50±3.41)% Un
4	(19.32±3.41)% Un
5	(26.14±3.41)% Un
6	(32.95±3.41)% Un
7	(39.77±3.41)% Un
8	(46.59±3.41)% Un
9	(53.41±3.41)% Un
10	(60.23±3.41)% Un
11	(67.05±3.41)% Un
12	(73.86±3.41)% Un
13	(80.68±3.41)% Un
14	(87.50±3.41)% Un
15	(94.32±3.41)% Un
16	(100-2.27)% Un



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Company certified by IQNet (Aenor) under:
ISO 9001
IATF 16949